

## SERVICE SOLUTIONS // HOW TO

# HOW TO OPERATE YOUR STUNNING BOX WITHOUT ELECTRICAL / HYDRAULIC POWER

The stunning box can be operated manually in case of a hydraulic /electrical power failure.

This requires 2 operators.

### 1. Switch the hydraulic supply

- Close two hydraulic ball valve (no. 1 and 2)
- Open two hydraulic ball valve (no. 3 and 4)

### 2. First operator at the manual pump.

- For each cylinder movement the hydraulic piping needs first to be depressurized by switching the Lever for a short while to A and then to B.
- Then switch the lever to A or B, depending which side the P connected.

### 3. Start operating the manual pump

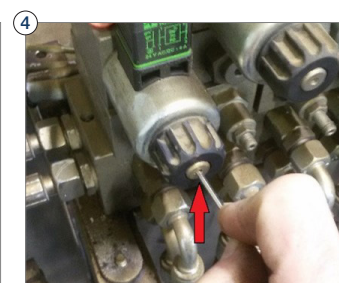
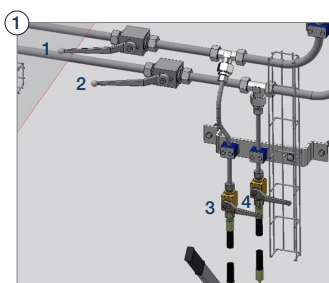
- When Cylinder valve is manual operated operator then can start operating the manual pump.

### 4. Second operator to activate the valve(cylinder) you want to operate

- Valve need to be manual operated during cylinder move.

### 5. When the manual operation has finished:

- Put the manually operated cylinders in the same position as before the manual operation to ensure that the oil reservoir of the manual pump does not contain too much or too less oil.
- Close the 2 hydraulic ball valve nr's 3 and 4.
- Open 2 hydraulic ball valve nr's 1 and 2.



## CONTACT

Central/Eastern Europe  
+49 252 185 070  
service.de@frontmatec.com

Northern Europe, Kolding  
+45 36 999 099  
service.kol.dk@frontmatec.com

Northern Europe, Tandslet  
+45 74 407 644  
service.tan.dk@frontmatec.com

Southern Europe  
+34 932 643 800  
service.es@frontmatec.com

Western Europe  
+31 886 294 000  
service.nl@frontmatec.com