

SERVICE SOLUTIONS // HOW TO

HOW TO PERFORM A RUNNING-IN OF NEW SAW BLADES ON THE RSSL 108 - 109 - 110

Following procedure must be used with every new blade

1. Ensure that the blades are whet on the back side on the cutting edge
2. Place whetstone plane with the backside of the blade

Day 1:

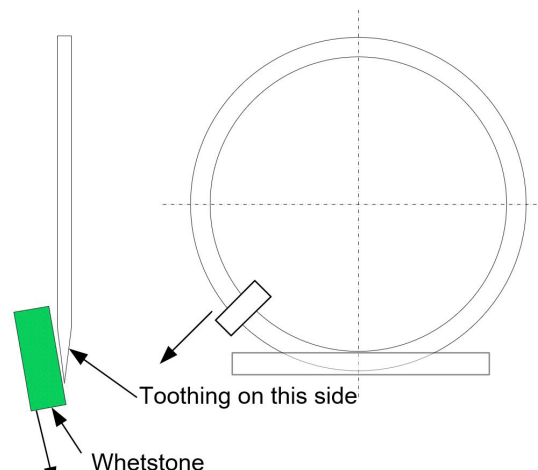
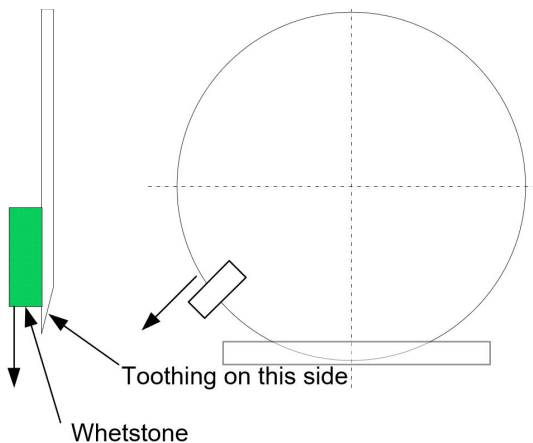
- The first hour once every 10 minutes
- The next 2 hours once every 15 minutes
- The following 6 hours once every 30 minutes

Day 2-4:

- Whetting is recommended 3-4 times a day

Afterwards:

- Whet minimum ones a day



Whetstone - part no.: 4600363569

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